

Attorney Docket No. 01708/HG

**IN THE UNITED STATES PATENT
AND TRADEMARK OFFICE**

Applicant(s): Takeo WATANABE et al

Serial No. :

Filed : Concomitantly herewith

For : METHOD OF MANUFACTURING
GLASS SUBSTRATE FOR
INFORMATION RECORDING
MEDIA, GLASS SUBSTRATE
FOR INFORMATION RECORDING
MEDIA MANUFACTURED USING
THE METHOD, AND INFORMATION
RECORDING MEDIUM USING THE
GLASS SUBSTRATE

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Lori Valdes

Lori Valdes

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**PRELIMINARY AMENDMENT FILED
CONCOMITANT WITH APPLICATION**

Assistant Commissioner for Patents
Washington, D.C. 20231

S I R :

Please amend the application as follows:

IN THE CLAIMS:

a¹
11. (Amended) A method as claimed in claim 1, wherein a
ratio of an energy density of the laser beam on the outer
peripheral edge surface to an energy density of the laser beam on
the inner peripheral edge surface is more than 1.

a²
19. (Amended) An information recording medium comprising a
glass substrate for information recording media as claimed in
claim 16 with an information recording film formed on at least
one major surface thereof.